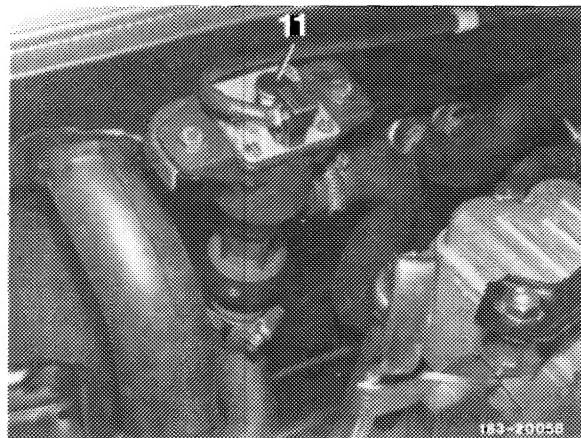


83-625 Removal and installation of mono valve

Removal

- 1 Drain coolant.
- 2 Disconnect battery.
- 3 Loosen hose clamps on both heating water hoses and pull off hoses.
- 4 Pull electric coupling (2-pole) from mono valve (11).
- 5 Unscrew both fastening screws and lift mono valve from holder.

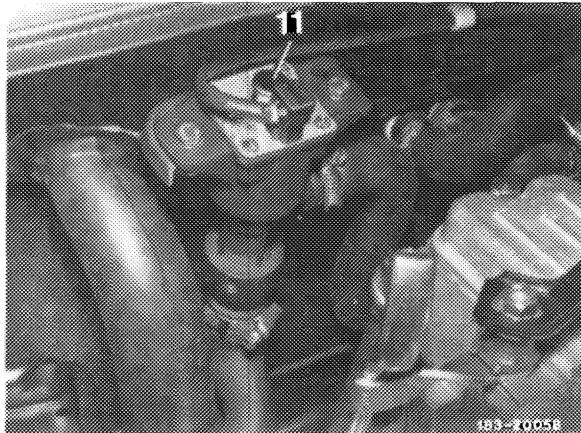
11 Mono valve



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Installation

- 6 Prior to installation of mono valve, check grommets between mono valve and holder for damage and renew, if required.
- 7 Screw mono valve (11) with both screws to holder.
- 8 Attach 2-point coupling to mono valve (11).
- 9 Plug hoses on mono valve (11) and fasten by means of hose straps.
- 10 Connect battery.
- 11 Fill-in coolant and check cooling system for leaks.
- 12 Check automatic climate control for function.



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